



## **STAINLESS WORKS 2006-2010 JEEP SRT 8 EXHAUST INSTALLATION INSTRUCTIONS**

Thanks for purchasing Stainless Works Exhaust System for your Jeep SRT8. We have gone to great pains to make sure that our exhaust systems fit and perform well. Please follow these steps to ensure that your installation goes as planned. After verification of exact fitment of the system on your vehicle, we recommend a thin bead of high temp RTV to be used on each joint to assure a leak proof seal.

1. Assemble X-pipe to the front section using hardware supplied. Prop up the X-pipe so it is level front to back and side to side and snug the bolts and nuts.
2. Place a clamp on each leg of X-pipe and install resonators, the one with the greater bend goes on the passenger side.
3. Install over axle double hanger into the rubber hangers.
4. Put a clamp on left resonator.
5. Install left tailpipe (larger pipe) by sliding thru hanger and onto resonator.
6. Install clamp on right resonator and install right tailpipe in the same fashion as the left.
7. Put a clamp on each tailpipe and install muffler assembly.
8. Take the 2 clamps with the long rods welded to them and install them in rear hangers, so that the nut on each hanger points out towards quarter panels.
9. Install muffler outlet pipes, they are the same side to side.
10. Slide a clamp onto each muffler outlet followed by the tips. Rotate pipes as necessary to get tips lined up in rear valance. You will have to prop mufflers up in place until all clamps are tight.
11. Align all pipes and tighten.
12. Starting from the front working your way towards the rear, align pipes and tighten clamps making sure you have adequate clearances around all pipes.
13. Start vehicle, check for leaks, and road test for 10 -20 minutes and re-torque all clamps.

**WWW.STAINLESSWORKS.NET**

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